



# MATERIAL SAFETY DATA SHEET

## Injex Pro

### 1. PRODUCT AND COMPANY IDENTIFICATION

**Product Name:** Injex Pro  
**Product Code:** 54140  
**SAP Code:** 1037187; 1037188  
**Intended Use:** Two-stroke lubricant  
**Chemical Family:** Petroleum hydrocarbon  
**Responsible Party:** Phillips 66 Company  
 Lubricants Division  
 P.O. Box 25316  
 Santa Ana, CA 92799-5376  
**For Additional MSDSs:** 800-762-0942  
**Technical Information:** 800-766-0050

The intended use of this product is indicated above. If any additional use is known, please contact us at the Technical Information number listed.

### EMERGENCY OVERVIEW

#### 24 Hour Emergency Telephone Numbers:

Spill, Leak, Fire or Accident

California Poison Control System: (800) 356-3129

Call CHEMTREC

North America: (800)424-9300

Others: (703)527-3887 (collect)

**Health Hazards/Precautionary Measures:** A component is a cancer hazard. Causes skin irritation. Use ventilation adequate to keep exposure below recommended limits, if any. Avoid breathing vapor or mist. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

**Physical Hazards/Precautionary Measures:** Keep away from all sources of ignition.

**Appearance:** Purple  
**Physical Form:** Liquid  
**Odor:** Mild aromatic petroleum

#### NFPA Hazard Class:

Health: 2 (Moderate)  
 Flammability: 1 (Slight)  
 Reactivity: 0 (Least)

#### HMIS Hazard Class

Health: 2 (Moderate)  
 Flammability: 1 (Slight)  
 Physical Hazard: 0 (Least)

### 2. COMPOSITION/INFORMATION ON INGREDIENTS

#### HAZARDOUS COMPONENTS

#### % WEIGHT

#### EXPOSURE GUIDELINE

		<u>Limits</u>	<u>Agency</u>	<u>Type</u>
Hydrotreated Distillate, Middle ..C11-25 CAS# 64742-46-7	35.8	100 mg/m3	Phillips**	TWA

<u>OTHER COMPONENTS</u>	<u>% WEIGHT</u>	<u>EXPOSURE GUIDELINE</u>		
		<u>Limits</u>	<u>Agency</u>	<u>Type</u>
Additives CAS# Proprietary	36.6	Not Established		
Lubricant Base Oil (Petroleum) CAS# Various	0-20	(See: Oil Mist, If Generated)		
Polybutene CAS# 9003-29-6	10.4	(See: Oil Mist, If Generated)		

<u>REFERENCE</u>	<u>EXPOSURE GUIDELINE</u>		
	<u>Limits</u>	<u>Agency</u>	<u>Type</u>
Oil Mist, If Generated CAS# None	5 mg/m3	ACGIH	TWA
	10 mg/m3	ACGIH	STEL
	5 mg/m3	OSHA	TWA
	2500 mg/m3	NIOSH	IDLH

The base oil for this product can be a mixture of any of the following highly refined petroleum streams: CAS 64741-88-4; CAS 64741-89-5; CAS 64741-96-4; CAS 64741-97-5; CAS 64742-01-4; CAS 64742-52-5; CAS 64742-53-6; CAS 64742-54-7; CAS 64742-55-8; CAS 64742-56-9; CAS 64742-57-0; CAS 64742-62-7; CAS 64742-63-8; CAS 64742-65-0; CAS 72623-85-9; CAS 72623-86-0; CAS 72623-87-1

Note: State, local or other agencies or advisory groups may have established more stringent limits. Consult an industrial hygienist or similar professional, or your local agencies, for further information.

\*\*Phillips Recommended limit

### 3. HAZARDS IDENTIFICATION

#### Potential Health Effects:

**Eye:** Contact may cause mild eye irritation including stinging, watering, and redness.

**Skin:** Skin irritant. Contact may cause redness, itching, burning, and skin damage. Prolonged or repeated contact can worsen irritation by causing drying and cracking of the skin, leading to dermatitis (inflammation). Not acutely toxic by skin absorption, but prolonged or repeated skin contact may be harmful (see Section 11).

**Inhalation (Breathing):** Low to moderate degree of toxicity by inhalation.

**Ingestion (Swallowing):** Low degree of toxicity by ingestion.

**Signs and Symptoms:** Effects of overexposure may include irritation of the nose and throat, irritation of the digestive tract, nausea, diarrhea and transient excitation followed by signs of nervous system depression (e.g., headache, drowsiness, dizziness, loss of coordination, disorientation and fatigue).

**Cancer:** Skin cancer hazard (see Sections 11 and 14).

**Target Organs:** Inadequate data available for this material.

**Developmental:** Inadequate data available for this material.

**Pre-Existing Medical Conditions:** Conditions aggravated by exposure may include skin disorders and respiratory (asthma-like) disorders.

## 4. FIRST AID MEASURES

**Eye:** If irritation or redness develops, move victim away from exposure and into fresh air. Flush eyes with clean water. If symptoms persist, seek medical attention.

**Skin:** Wipe material from skin, remove contaminated shoes and clothing and flush affected area(s) with large amounts of water. If skin surface is damaged, apply a clean dressing and seek medical attention. If skin surface is not damaged, cleanse affected area(s) thoroughly by washing with mild soap and water and, if necessary, a waterless skin cleanser. If irritation or redness develops, seek medical attention.

**Inhalation (Breathing):** If respiratory symptoms or other symptoms of exposure develop, move victim away from source of exposure and into fresh air. If symptoms persist, seek immediate medical attention. If victim is not breathing, clear airway and immediately begin artificial respiration. If breathing difficulties develop, oxygen should be administered by qualified personnel. Seek immediate medical attention.

**Ingestion (Swallowing):** First aid is not normally required; however, if swallowed and symptoms develop, seek medical attention.

**Note To Physicians:** High-pressure hydrocarbon injection injuries may produce substantial necrosis of underlying tissue despite an innocuous appearing external wound. Often these injuries require extensive emergency surgical debridement and all injuries should be evaluated by a specialist in order to assess the extent of injury.

## 5. FIRE FIGHTING MEASURES

**Flammable Properties:**

- Flash Point: 257°F/125°C COC
- OSHA Flammability Class: Not regulated
- LEL/UEL%: No Data
- Autoignition Temperature: No Data

**Unusual Fire & Explosion Hazards:** This material may burn, but will not ignite readily. Vapors are heavier than air and can accumulate in low areas. If container is not properly cooled, it can rupture in the heat of a fire.

**Extinguishing Media:** Dry chemical, carbon dioxide, foam, or water spray is recommended. Water or foam may cause frothing of materials heated above 212° DF. Carbon dioxide can displace oxygen. Use caution when applying carbon dioxide in confined spaces.

**Fire Fighting Instructions:** For fires beyond the incipient stage, emergency responders in the immediate hazard area should wear bunker gear. When the potential chemical hazard is unknown, in enclosed or confined spaces, or when explicitly required by DOT, a self contained breathing apparatus should be worn. In addition, wear other appropriate protective equipment as conditions warrant (see Section 8).

Isolate immediate hazard area, keep unauthorized personnel out. Stop spill/release if it can be done with minimal risk. Move undamaged containers from immediate hazard area if it can be done with minimal risk.

Water spray may be useful in minimizing or dispersing vapors and to protect personnel. Cool equipment exposed to fire with water, if it can be done with minimal risk. Avoid spreading burning liquid with water used for cooling purposes.

## 6. ACCIDENTAL RELEASE MEASURES

This material may burn, but will not ignite readily. Keep all sources of ignition away from spill/release. Stay

upwind and away from spill/release. Notify persons down wind of the spill/release, isolate immediate hazard area and keep unauthorized personnel out. Stop spill/release if it can be done with minimal risk. Wear appropriate protective equipment including respiratory protection as conditions warrant (see Section 8).

Prevent spilled material from entering sewers, storm drains, other unauthorized drainage systems, and natural waterways. Dike far ahead of spill for later recovery or disposal. Spilled material may be absorbed into an appropriate absorbent material.

Notify fire authorities and appropriate federal, state, and local agencies. Immediate cleanup of any spill is recommended. If spill of any amount is made into or upon navigable waters, the contiguous zone, or adjoining shorelines, notify the National Response Center (phone number 800-424-8802).

## 7. HANDLING AND STORAGE

**Handling:** Do not enter confined spaces such as tanks or pits without following proper entry procedures such as ASTM D-4276 and 29CFR 1910.146. The use of appropriate respiratory protection is advised when concentrations exceed any established exposure limits (see Sections 2 and 8).

Do not wear contaminated clothing or shoes. Use good personal hygiene practices.

High pressure injection of hydrocarbon fuels, hydraulic oils or greases under the skin may have serious consequences even though no symptoms or injury may be apparent. This can happen accidentally when using high pressure equipment such as high pressure grease guns, fuel injection apparatus or from pinhole leaks in tubing of high pressure hydraulic oil equipment.

"Empty" containers retain residue and may be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition. They may explode and cause injury or death. "Empty" drums should be completely drained, properly bunged, and promptly shipped to the supplier or a drum reconditioner. All containers should be disposed of in an environmentally safe manner and in accordance with governmental regulations.

Before working on or in tanks which contain or have contained this material, refer to OSHA regulations, ANSI Z49.1 and other references pertaining to cleaning, repairing, welding, or other contemplated operations.

**Storage:** Keep container(s) tightly closed. Use and store this material in cool, dry, well-ventilated areas away from heat and all sources of ignition. Store only in approved containers. Keep away from any incompatible material (see Section 10). Protect container(s) against physical damage.

## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

**Engineering controls:** If current ventilation practices are not adequate to maintain airborne concentrations below the established exposure limits (see Section 2), additional engineering controls may be required.

### Personal Protective Equipment (PPE):

**Respiratory:** A NIOSH certified air purifying respirator with a Type 95 (R or P) particulate filter may be used under conditions where airborne concentrations are expected to exceed exposure limits (see Section 2).

Protection provided by air purifying respirators is limited (see manufacturer's respirator selection guide). Use a NIOSH approved self-contained breathing apparatus (SCBA) or equivalent operated in a pressure demand or other positive pressure mode if there is potential for an uncontrolled release, exposure levels are not known, or any other circumstances where air purifying respirators may not provide adequate protection. A respiratory protection program that meets OSHA's 29 CFR 1910.134 and ANSI Z88.2 requirements must be followed whenever workplace conditions warrant a respirator's use.

**Skin:** The use of gloves impervious to the specific material handled is advised to prevent skin contact, possible irritation, and skin damage. Examples of approved materials are

nitrile, or Viton (see glove manufacturer literature for information on permeability). Depending on conditions of use, apron and/or arm covers may be necessary.

**Eye/Face:** Approved eye protection to safeguard against potential eye contact, irritation, or injury is recommended. Depending on conditions of use, a face shield may be necessary.

**Other Protective Equipment:** Eye wash and quick-drench shower facilities should be available in the work area. Thoroughly clean shoes and wash contaminated clothing before reuse. It is recommended that impervious clothing be worn when skin contact is possible.

Suggestions for the use of specific protective materials are based on readily available published data. Users should check with specific manufacturers to confirm the performance of their products.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

Note: Unless otherwise stated, values are determined at 20°C (68°F) and 760 mm Hg (1 atm).

Appearance: Purple  
Physical State: Liquid  
Odor: Mild aromatic petroleum  
pH: Not applicable  
Vapor Pressure (mm Hg): <0.1  
Vapor Density (air=1): >1  
Boiling Point/Range: No Data  
Freezing/Melting Point: No Data  
Solubility in Water: Negligible  
Specific Gravity: 0.88  
Viscosity: 8.58 cSt @ 100°C (212°F)  
Bulk Density: 7.33 lbs/gal  
Flash Point: 257°F / 125°C COC  
Flammable/Explosive Limits (%): No Data

## 10. STABILITY AND REACTIVITY

**Stability:** Stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**Conditions To Avoid:** Extended exposure to high temperatures can cause decomposition.

**Materials to Avoid (Incompatible Materials):** Avoid contact with strong oxidizing agents.

**Hazardous Decomposition Products:** Combustion can yield carbon, nitrogen and sulfur oxides.

**Hazardous Polymerization:** Will not occur.

## 11. TOXICOLOGICAL INFORMATION

### Hydrotreated Distillate, Middle ..C11-25 (CAS# 64742-46-7)

**Carcinogenicity:** Application to mouse skin of petroleum hydrocarbons of similar composition and boiling range resulted in an increased incidence of skin tumors. This material has not been identified as a carcinogen by NTP, IARC, or OSHA.

### Lubricant Base Oil (Petroleum) (CAS# Various)

**Carcinogenicity:** The petroleum base oils contained in this product have been highly refined by a variety of processes including solvent extraction, hydrotreating, and dewaxing to remove aromatics and improve performance characteristics. None of the oils used are listed as a carcinogen by NTP, IARC, or OSHA.

## 12. ECOLOGICAL INFORMATION

Not evaluated at this time

## 13. DISPOSAL CONSIDERATIONS

This material under most intended uses would become used oil due to contamination by physical or chemical impurities. RECYCLE ALL USED OIL. While being recycled, used oil is regulated by 40 CFR 279. Use resulting in chemical or physical change or contamination may also subject it to regulation as hazardous waste. Under federal regulations, used oil is a solid waste managed under 40 CFR 279. However, in California, used oil is managed as hazardous waste until tested to show it is not hazardous. Consult state and local regulations regarding the proper handling of used oil. In the case of used oil, the intent to discard it may cause the used oil to be regulated as hazardous waste.

Contents should be completely used and containers emptied prior to discard. Rinsate may be considered a RCRA hazardous waste and must be disposed of with care and in compliance with federal, state and local regulations. Large empty containers, such as drums, should be returned to the distributor or a drum reconditioner. To assure proper disposal of small empty containers, consult with state and local regulations and disposal authorities.

## 14. TRANSPORT INFORMATION

**Note:** Not classified as hazardous

## 15. REGULATORY INFORMATION

### EPA SARA 311/312 (Title III Hazard Categories):

Acute Health: Yes  
Chronic Health: Yes  
Fire Hazard: No  
Pressure Hazard: No  
Reactive Hazard: No

### SARA 313 and 40 CFR 372:

This material contains the following chemicals subject to the reporting requirements of SARA 313 and 40 CFR 372:

--None--

### California Proposition 65:

**Warning:** This material contains the following chemicals which are known to the State of California to cause cancer, birth defects or other reproductive harm, and are subject to the requirements of California Proposition 65 (CA Health & Safety Code Section 25249.5):

<b>Component</b>	<b>Effect</b>
Benzene	Cancer, Developmental and Reproductive Toxicant

### Carcinogen Identification:

This material has not been identified as a carcinogen by NTP, IARC, or OSHA. See Section 11 for carcinogenicity information of individual components, if any.

### EPA (CERCLA) Reportable Quantity:

--None--

## 16. OTHER INFORMATION

**Issue Date:** 02/27/02

**Previous Issue Date:** None

**Product Code:** 54140

Revised Sections: New MSDS

MSDS Number: 717910

**Disclaimer of Expressed and Implied Warranties:**

The information presented in this Material Safety Data Sheet is based on data believed to be accurate as of the date this Material Safety Data Sheet was prepared. **HOWEVER, NO WARRANTY OF MERCHANTABILITY, FITNESS FOR ANY PARTICULAR PURPOSE, OR ANY OTHER WARRANTY IS EXPRESSED OR IS TO BE IMPLIED REGARDING THE ACCURACY OR COMPLETENESS OF THE INFORMATION PROVIDED ABOVE, THE RESULTS TO BE OBTAINED FROM THE USE OF THIS INFORMATION OR THE PRODUCT, THE SAFETY OF THIS PRODUCT, OR THE HAZARDS RELATED TO ITS USE.** No responsibility is assumed for any damage or injury resulting from abnormal use or from any failure to adhere to recommended practices. The information provided above, and the product, are furnished on the condition that the person receiving them shall make their own determination as to the suitability of the product for their particular purpose and on the condition that they assume the risk of their use. In addition, no authorization is given nor implied to practice any patented invention without a license.